



Pre-press equipment:	Format (cm)
· Prinergy 3.0 Work Flow	
· Automatic computer-to-plate system CTP CREO MAGNUS	137,2 x 170,2
· Automatic computer-to-plate system CREO VLF 5467	137,2 x 170,2
· PrintLink system for direct connection of CTP to printing machines through CIP 3 information	
· 2 KPG thermal plate processing units	
· 1 KALLE 520 plate insulation press	

Printing equipment: Sheet Presses	Format (cm)
· 4 Four-colour KBA RAPIDA	120x160
· 1 Five-colour PLANETA VARIMAT	120x160
· 1 Five-colour KBA RAPIDA 105 + varnish + IR drying	72x105
Automatic inking and CIP 3 control with densitometers	



Binding equipment:
Cutting:
· 1 SCHNEIDER WOHLBERG 185 guillotine line with unpalletising, stacker, guillotine and palletising.
· 1 SCHNEIDER SENATOR 155 guillotine
Folding:
· 3 STAHL 142-C folding machines.
· 2 MBO T-142 folding machines.
· 2 MBO T-132 folding machines.
· 1 STAHL 94-C folding machine.
· 1 MCC2 folding machine.
· 2 MBO sealing machine.
All these folders have a stacker at the exit.
Gathering-Sewing:
· 1 MULTIPLEX integrated system with 9 gathering stations and 2 ASTER-2000/51 sewing machines.
· 2 MULTIPLEX integrated systems with 21 gathering stations and 3 ASTER-2000/51 sewing machines.
Wire-Stitch:
· 1 MULLER 300 with 13 gathering stations and a KJ shrinkwrapping (parcels) unit
Paperback:
· 1 MARTINI-NORBINDER line with: Z-256-S gathering machine with 24 stations NB-4-S case-in machine with 33 book clamps METILIBROS OMG sewn block feeder 3601 saw for double production KOLBUS MD151P three knife trimmer FRONTERO flaps trimmer CB/15 stacker; DOCTOR palletising machine
· 1 MARTINI-NORBINDER line with: 3 gathering stations Covering unit Sewn book blocks feeder Three knife trimmer
Case making and blocking:
· 1 HORAUF UNIVERSAL casemaker.
· 1 HORAUF SPEED casemaker.
· 3 KOLBUS PE 70 blocking machines.
· 2 KOLBUS PG 36 blocking machines.
· 1 SAROGLIA sheet fed blocking machine.



Binding equipment
Binding line:
· 1 PROINEN binding line with: KOLBUS Preline: 58330/32 feeder; KM 471 Ratiobinder; HD 151-P trimmer. KOLBUS case-in machine: - Compact 2000 SC BF 525 - Presses FE 2000 SCFE 602 - Stacker VARIO DS 390 Dust jackets JACK PLUS. Individual shrinkwrapping BELCA. Prestacking and book turning unit KOLBUS. Parcels shrinkwrapping BELCA. Carton packing MODULAR 38/54. Labelling HERMA. Palletising unit KOLBUS.
· 1 COMPACT 2000 II binding line with: Preline with feeder, endpapers and trimmer. KOLBUS COMPACT 2000 BT 525 case-in machine. Presses STAHL EP 504. Stacker VARIO DS 390. Individual Shrinkwrapping BELCA. Packing in cartons and parcels shrinkwrapping.



Book sizes	max.	min.
Book Sizes (cm)		
· Paperback	33 x 29,5 x 6	15 x 10 x 0,3
· Hardback	36,5 x 28,5 x 7	15 x 10 x 0,3
· Flexibinding	36,5 x 28 x 7(*)	15 x 10 x 0,3
· Saddle stitching	33,5 x 30	16 x 10,5
· Other sizes; please ask.		
· (*) The allowed max width of a full flaps flexicover (inc flaps) is 58 cm width. The max width of flaps (full flaps) is 12 cm.		