

TECHNICAL DATA (1 Cut-off)

CUT-OFF 914 mm

PAPERS TO USE
Woodfree
Matt (text only)
Lowest grammage

FOLDINGS
Long grain
Short grain

3,60 mm Perfectbound
3,10 mm Sewn

(**) MAXIMUM WIDTH OF THE SIGNATURE

CUT-OFF 914 mm

BOOK SIZES	Book Size (mm)		Pages / Sig.	Production	Other possibles signat	Grain Direction	Book Finishing			
	Height	Width					Perfectbound	Sewn	Notch binding	Wire
	min-max	min-max								
	up to 215	100-130	40+40	double	32+32(*)/20+20/16+16(*)	Long grain	●	●	●	●
	up to 215	100-164	32+32	double	24+24(*)/ 16+16	Long grain	●	●	●	●
	up to 215	100-164	64(**)	single	48(*)/ 32 / 24(*) / 16	Long grain	●	●	●	●
	170-330	up to 215	32	single	24(*)/ 16 / 12(*)	Short grain	●	●	●	●

TECHNICAL DATA (2 Cut-off)

CUT-OFF 1283 mm

PAPERS TO USE
Woodfree
Matt (text only)
Lowest grammage

FOLDINGS
Long grain
Short grain

1283 mm
1016 mm

3,40 mm Perfectbound
3,10 mm Sewn

(**) MAXIMUM WIDTH OF THE SIGNATURE

CUT-OFF 1 1283 mm

BOOK SIZES	Book Size (mm)		Pages / Sig.	Production	Other possibles signat	Grain Direction	Book Finishing			
	Height	Width					Perfectbound	Sewn	Notch binding	Wire
	min-max	min-max								
	up to 305	150-253	32	single	16	Long grain	●	●	●	●
	150-252	up to 150	32+32	double	16+16	Short grain	●	●	●	●
	up to 140	100-120	64+64(**)	double	48+48(*)/ 32+32	Long grain	●	●	●	●

CUT-OFF 2 1016 mm

BOOK SIZES	Book Size (mm)		Pages / Sig.	Production	Other possibles signat	Grain Direction	Book Finishing			
	Height	Width					Perfectbound	Sewn	Notch binding	Wire
	min-max	min-max								
	up to 240	120-169	48(**)	single	32(*)/ 24 / 16(*)	Long grain	●	●	●	●
	150-250	up to 120	32+32	double	16+16	Short grain	●	●	●	●
	170-340	up to 243	24	single	12	Short grain	●	●	●	●

For perfectbound books, the maximum "width" of this cut-off is reduced in 3 mm.

(**) Take always into account the maximum width of the signature.

(*) The width of the reel will be different from the one of "pages/signature".

Binding Equipment :	Sizes (mm)	
	Max.	Min.
PAPERBACK/BLOCKS		
- 1 INTEGRATED PAPERBACK OR BOOK BLOCK BINDING LINE WITH:	380x300x60	125x100x3
- FAST BOOK block feeder machine		
- ZU 804.R gathering machine, with 20 gahtering stations and optical control system OPTICODE		
- NEPTUNO gathering machine stacker		
- KOLBUS RATIOBINDER KM 472 A binding machine with double gluing, endpapers and covers automatic feeder (max. 458x680)		
- FRONTERO flaps trimmer		
- TR 160 cutter		
- KOLBUS PEGASUS HD151.P. three knife trimmer		
- BELCA shrinkwrapping parcels.		
- RIMA TYP XRS 130 stacker exit		
- DOCTOR palletising unit		
HARDBACK		
- 1 INTEGRATED CASEBOUND LINE WITH:	380x270x60	125x100x3
- FAST BOOK block feeder machine		
- SIGLOCH ribbonmark inserter		
- VBF DIAMANT RHE 621 case-in machine		
- EP 680/R presses		
- JACK PLUS jacketing unit		
- BELCA individual shrinkwrapping		
- HERMA self printing labelling unit		
- BELCA shrinkwrapping parcels.		
- MODULAR carton packing unit		
- DOCTOR palletising unit		